



I.D. (IN.)	VERTICAL BENDS													
	Δ→	11.25°		22.50°		30°		45°		67.5°		90°		←Δ
	I.D. (IN.)	THRUST TONS	VOLUME C.Y.	THRUST TONS	VOLUME C.Y.	THRUST TONS	VOLUME C.Y.	THRUST TONS	VOLUME C.Y.	THRUST TONS	VOLUME C.Y.	THRUST TONS	VOLUME C.Y.	I.D (IN.)
4,6,8	4,6,8	1.0	0.5	2.0	1.0	2.5	1.3	3.6	1.8	4.6	2.3	5.0	2.5	4,6,8
10,12	10,12	2.2	1.1	4.3	2.2	5.7	2.8	8.0	4.0	10.5	5.2	11.3	5.7	10,12
16,18	16,18	5.0	2.5	9.7	4.9	12.7	6.4	18.0	9.0	23.5	11.8	25.5	12.7	16,18
20	20	6.1	3.1	12.0	6.0	15.7	7.9	22.3	11.1	29.2	14.5	31.4	15.7	20
24	24	8.2	4.4	17.3	8.7	22.6	11.3	32.0	16.0	41.8	20.9	45.2	22.6	24
30	30	10.5	5.2	20.3	10.1	26.5	13.3	37.5	18.8	49.0	24.5	53.1	26.5	30
36	36	14.9	7.5	29.2	14.6	38.2	19.1	54.0	27.0	70.5	35.3	76.4	38.2	36
42	42	20.3	10.1	39.8	19.9	52.0	23.0	73.5	36.7	96.0	48.0	104.0	52.0	42
48	48	26.5	13.2	51.9	26.0	67.9	33.9	96.0	48.0	126.0	62.7	136.0	67.9	48
54	54	33.5	16.8	65.7	32.9	88.9	42.9	122.0	60.7	159.0	79.4	172.0	85.9	54
60	60	41.4	20.7	81.2	40.6	106.0	53.0	150.0	75.0	196.0	98.0	212.0	106.0	60
66	66	50.1	25.0	98.2	49.1	128.0	64.2	182.0	90.7	237.0	119.0	257.0	128.0	66
72	72	59.6	29.8	117.0	58.4	153.0	76.3	215.0	108.0	282.0	141.0	305.0	153.0	72
78	78	69.9	35.0	137.0	68.6	179.0	90.0	254.0	127.0	331.0	166.0	358.0	179.0	78
84	84	81.1	40.5	159.0	79.5	208.0	104.0	294.0	147.0	384.0	192.0	416.0	208.0	84
90	90	93.1	46.5	183.0	91.3	239.0	119.0	337.0	169.0	441.0	221.0	477.0	239.0	90
96	96	106.0	53.0	208.0	104.0	272.0	136.0	384.0	192.0	502.0	251.0	543.0	272.0	96

TYPICAL VERTICAL BEND THRUST BLOCK

(NO SCALE)

SEE [W-3A](#) FOR GENERAL NOTES



ENGINEERING DIVISION

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REVISIONS			
NO.	COMMENTS	BY	DATE
##	DESCRIPTION	FL	MM/DD/YYYY

DATE
01/01/2024

W-3E