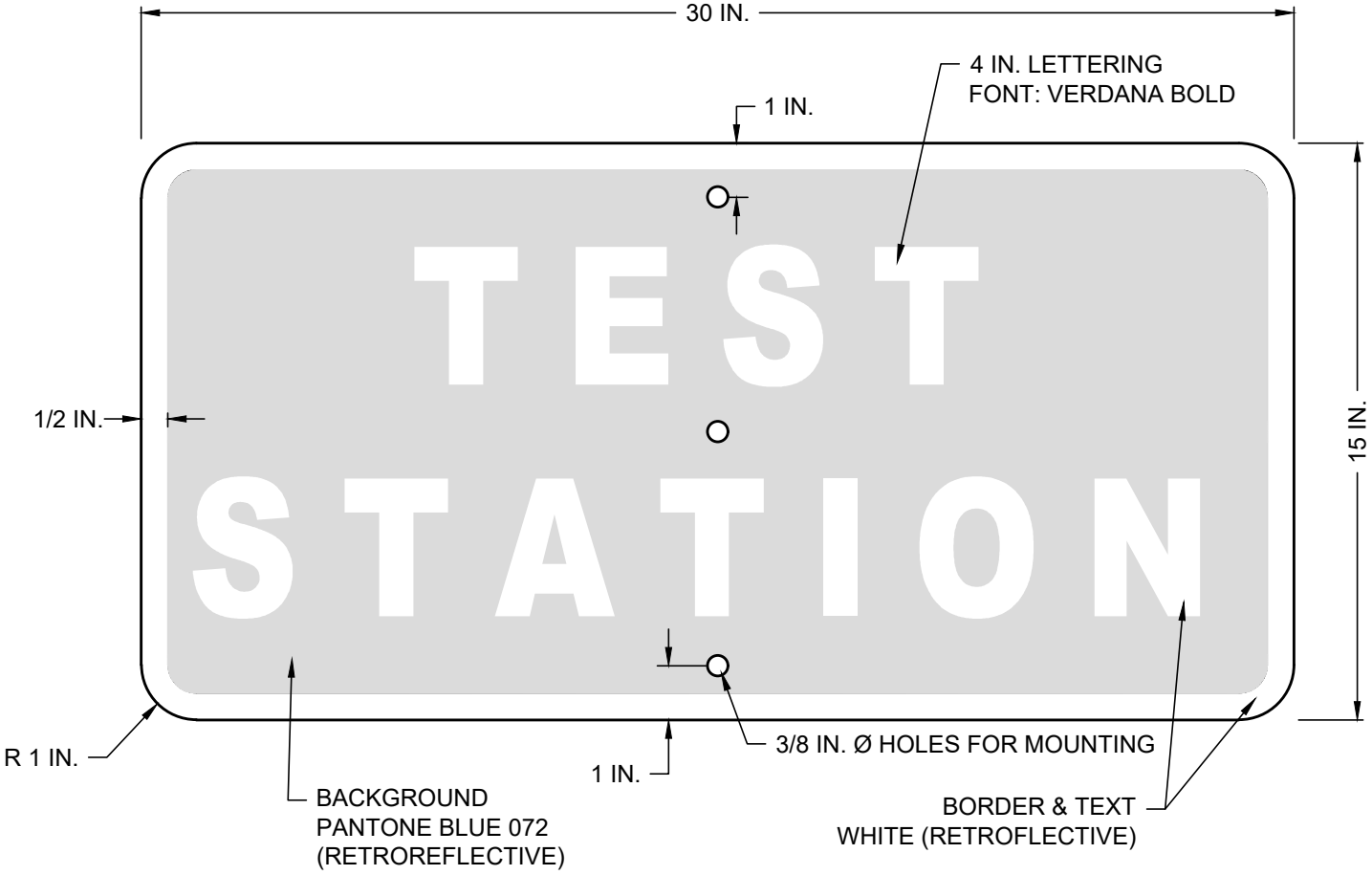

NOTES:

1. SIGN MATERIAL SHALL BE ALUMINUM SHEET OR COIL AND WILL CONFORM TO THE REQUIREMENTS OF ASTM B209, ALLOYS 6061-T-6, 5052-438.

2. SIGN SHALL BE FREE OF BUCKLES, WARPS, DENTS, BURRS AND OTHER DEFECTS & MUST BE A PLANE SURFACE.

3. SIGN SHALL BE TREATED WITH A CHROMATE CHEMICAL PROCESS RESULTING IN A COATING MEETING THE REQUIREMENTS OF ASTM B 449, C12. COATING WILL BE LIGHT-COLORED, TIGHT AND FREE FROM POWDERY RESIDUES.

4. MINIMUM THICKNESS OF SIGN SHALL BE 0.080 INCHES.

5. ALL SIGN FACE MATERIALS SHALL COMPLY WITH TEXAS DEPARTMENT OF TRANSPORTATION, DEPARTMENTAL MATERIALS SPECIFICATION 8300, LATEST VERSION.

TYPE 'B' SIGN

(NO SCALE)

CITY OF WACO

ENGINEERING DIVISION

DISCLAIMER: THE USE OF THIS STANDARD IS GOVERNED BY THE "TEXAS ENGINEERING PRACTICE ACT". NO WARRANTY OF ANY KIND IS MADE BY THE CITY OF WACO FOR ANY PURPOSE WHATSOEVER. THE CITY OF WACO ASSUMES NO RESPONSIBILITY FOR THE CONVERSION OF THIS STANDARD TO OTHER FORMATS OR FOR INCORRECT RESULTS OR DAMAGES RESULTING FROM ITS USE.

REVISIONS

NO.	COMMENTS	BY	DATE
##	DESCRIPTION	FL	MM/DD/YYYY

DATE 01/01/2024

G-14